## IN THE CLAIMS:

(Previously Presented) A modular programmable controller, comprising:
a plurality of smart modules each comprising its own processing unit;
an internal communications bus connecting the plurality of smart modules with each other;

a communications system configured to exchange information on the internal communications bus using the TCP/IP communications protocol and at least one other non-TCP/IP communications protocol;

wherein each smart module is configured to exchange information using the TCP/IP communications protocol having its own IP address and a TCP/IP stack configured to be executed by the processing unit of the corresponding smart module.

- 2. (Previously Presented) The communications system according to claim 1, further comprising at least a one network module connected to an external TCP/IP network wherein at least one of the smart modules is configured to exchange information using the TCP/IP communications protocol over the TCP/IP network via the internal communications bus.
- 3. (Previously Presented) The communications system according to claim 2, wherein the internal communications bus comprises a plurality of separate communications channels for the simultaneous flow of frames in the TCP/IP protocol format together with frames in the format of at least one other non-TCP/IP communications protocol.

- 4. (Previously Presented) The communications system according to claim 3, further comprising a plurality of network modules connected to a plurality of internet networks, each network module configured to use a different communications channel for the simultaneous flow of frames on the internal communications bus.
- 5. (Previously Presented) The communications system according to claim 4, wherein the plurality of smart modules is configured to use a plurality of IP addresses to access directly the plurality of internet networks.
- 6. (Previously Presented) The communications system according to claim 3, further comprising at least one network module connected to the TCP/IP network, the at least one network module comprising:

a driver for accessing the link layer of the TCP/IP network,

a table for storing the IP address of each of the smart modules capable of accessing the TCP/IP network,

means for filtering and redirecting frames from the TCP/IP network according to the IP address of the corresponding smart modules.

7. (Previously Presented) The communications system according to claim 6, wherein the TCP/IP stack is for transmitting and receiving frames formatted for the link layer of the TCP/IP network each smart module has an IP routing table for routing frames transmitted by the smart module to the network module.

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8. (Previously Presented) The communications system according to claim 3, further comprising at least one network module connected to TCP/IP network, the at least one network module comprising:

a driver for access to the link layer of the TCP/IP network (9),

two IP attachments comprising a first IP address corresponding to the TCP/IP network and a second IP address corresponding to the internal communications bus,

a TCP/IP stack configured to execute in the at least one network module, for enabling the frames to be routed between both IP attachments.

- 9. (Currently Amended) The communications system according to claim 1, wherein the link layer of the TCP/IP network (9) is the MAC layer in the Ethernet standard.
  - 10. (Canceled).
- 11. (Previously Presented) An automatism unit comprising at least one programmable controller for communicating with each other or with components outside the at least one programmable controller a via the communications system according to claim 1.